Service Manual

THE FISHER®





TFM-300

CHASSIS SERIAL NUMBERS
BEGINNING 10000

\$1.00

FISHER RADIO CORPORATION · LONG ISLAND CITY 1 · NEW YORK

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CAUTION: This is a FISHER precision high-fidelity instrument. It should be serviced only by qualified personnel—trained in the repair of transistor equipment and printed circuitry.

EQUIPMENT AND TOOLS NEEDED

The following are needed to completely test and align this high-fidelity instrument.

Test Instruments

Vacuum-Tube Voltohmmeter DC VTVM
Audio (AC) Vacuum-Tube Voltmeter (AC VTVM)
Oscilloscope (Flat to 100 kc minimum)
Audio (Sine-wave) Generator
Intermodulation Analyzer
Sweep (FM) Generator (88 to 108 mc)
Marker Generator
Multiplex Generator (preferably with RF output —
FISHER Model 300 or equal).

Miscellaneous

Adjustable-Line-Voltage Transformer or line-voltage regulator

Load Resistors (2) — 8-ohm, 50-watt (or higher)

Stereo source (Turntable with stereo cartridge or Tape Deck)

Speakers (2) Full-range, for listening tests

Soldering iron (with small-diameter tip). Fully insulated from power line.

PRECAUTIONS

Many of the items below are included just as a reminder—they are normal procedures for experienced technicians. Shortcuts can be taken but often they cause additional damage—to transistors, circuit components or the printed-circuit board.

Soldering—A well-tinned, hot, clean soldering iron tip will make it easier to solder without damage to the printed-circuit board or the many many circuit components mounted on it. It is not the wattage of the iron that counts—it is the heat available at the tip. Low-wattage soldering irons will often take too long to heat a connection—pigtail leads will get too hot and damage the part. Too much heat, applied too long, will damage the printed-circuit board. Some 50-watt irons reach temperatures of 1,000° F— others will hardly melt solder. Small-diameter tips should be used for single solder connections—larger pyramid and chisel tips are needed for larger areas.

- When removing defective resistors, capacitors, etc., the leads should be cut as close to the body of the circuit component as possible. (If the part is not being returned for in-warranty factory replacement it may be cut in half—with diagonal-cutting pliers—to make removal easier.)
- Special de-soldering tiplets are made for unsoldering multiple-terminal units like IF transformers and electrolytic capacitors. By unsoldering all terminals at the same time the part can be removed with little chance of breaking the printed-circuit board.
- Always disconnect the chassis from the power line when soldering. Turning the power switch OFF is not enough. Power-line leakage paths, through the heating element, can destroy transistors.

Transistors—Never attempt to do any work on the transistor amplifiers without first disconnecting the AC-power linecord — wait until the power supply filter-capacitors have discharged.

- Guard against shorts it takes only an instant for a base-to-collector short to destroy that transistor and possibly others direct-coupled to it. [In the time it takes for a dropped machine screw, washer or even the screwdriver, to glance off a pair of socket terminals (or between a terminal and the chassis) a transistor can be ruined.]
- DO NOT bias the base of any transistor to, or near, the same voltage applied to its collector.
- DO NOT use an ohmmeter for testing transistors.
 The voltage applied through the test probes may be higher than the base-emitter breakdown voltage of the transistor.

Output Stage and Driver—Replacements for output and driver transistors, if necessary, must be made from the same beta group as the original type. The beta group is indicated by a colored dot on the mounting flange of the transistor. Be sure to include this information, when ordering replacement transistors.

- If one output transistor burns out (open or shorts), always remove all output transistors in that channel and check the bias adjustment, the control and other parts in the network with an ohmmeter before inserting a new transistor. All output transistors in one channel will be destroyed if the base-biasing circuit is open on the emitter end.
- When mounting a replacement power transistor be sure the bottom of the flange, the mica insulator and the surface of the heat sink are free of foreign matter. Dust and grit can prevent perfect contact. This reduces heat transfer to the heat sink. Metallic particles can puncture the insulator and cause shorts — ruining the transistor.
- Silicone grease must be used between the transistor and the mica insulator and between the mica and the heat sink for best heat conduction. Heat is the greatest enemy of electronic equipment. It can shorten the life of transistors, capacitors and resistors. (Use Dow-Corning DC-3 or C20194 or equivalent compounds made for power transistor heat conduction.)
- Use care when making connections to speakers and output terminals. Any frayed wire ends can cause shorts that may burn out the output transistors they are direct-coupled to the speakers. There is no output transformer nothing to limit current through the transistors except the fuses. To reduce the possibility of shorts at the speakers, lugs should be used on the exposed ends at least the ends of the stranded wires should be tinned to prevent frayed wire ends. The current in the speakers and output circuitry is quite high. Any poor contact or small-size wire, can cause power losses in the speaker system. Use 14 or 16 AWG for long runs of speaker-connecting wiring.

DC-Voltage Measurements—These basic tests of the transistor circuitry are made without the signal generator. Without any signal input measure the circut voltages — as indicated on the schematic. The voltage difference between the base and the emitter should be in the millivolt range — a sensitive DC meter is needed for these readings. A low-voltage range of 1 volt, full scale — or lower — is needed.

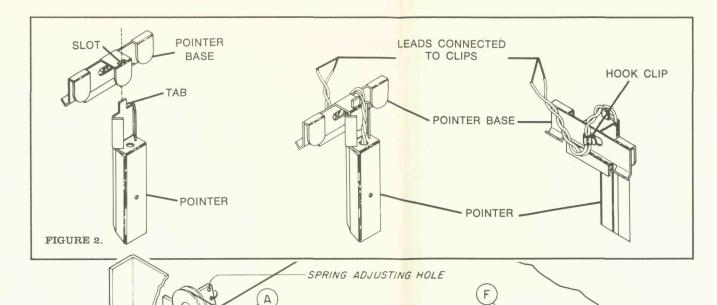
Audio-Voltage (gain) Measurements—The schematic and printed-circuit board layout diagrams are used. Input signals are injected at the proper points — found most quickly by using layout of the printed-circuit board instead of the schematic. An AUDIO (AC) VTVM connected to the test points should indicate voltages close to those values shown in the boxes on the schematic. Many of the signal levels in the input stages are only a few millivolts — they can not be read on the AC ranges supplied on most Vacuum-Tube AC/DC Voltohmmeters (VTVMs). Even with a 1-volt range a signal level of 100 millivolts (.1 volt) will be the first 1/10 of the meter scale. A reading of 1 millivolt (.001 volt) will hardly even move the meter needle.

TUNING METER CALIBRATION

- Connect FM generator output leads to antenna terminals
- \bullet Set generator output to 100 mV, $\pm 22.5\,\mathrm{kc}$ deviation at 400 cps.
- Adjust meter control (on IF printed-circut board) for tuning meter indication of 4.

MUTING CONTROL ADJUSTMENT

- Connect FM generator output leads to antenna terminals and AC VTVM to right or left RCDR jack.
- \bullet Set generator and tuner to 98 mc. Modulate generator with 400 cps to $\pm75\,\mathrm{kc}$ deviation.
- Rotate muting-level (behind FISHER nameplate) to maximum counterclockwise (CCW) position.
- Set FM generator output attenuator for 8 uV and make a note of the signal amplitude (AC VTVM reading) at the RCDR jack.
- Push in MUTING pushbutton and adjust mutinglevel control (on IF printed-circuit board) for a reading 1 to 5 db lower than previously noted. Reduce generator output to zero — no signal (noise) should be at the RCDR jack.
- Increase generator output to 20 uV. Note reading on the AC VTVM.
- Adjust the muting-level control (behind nameplate) until AC VTVM reading decreases 1 to 3 db.
- Set generator output attenuator for 100 uV signal to the antenna terminals. Signal at the RCDR jack should be about the same level as before it was adjusted in the previous step. Reduce generator output to 10 uV. No signal or noise should be at the RCDR jacks.



SCREW STOP

DIAL STRINGING

- Turn tension-relief screw A to maximum clockwise position. With screw A set to its maximum-IN position the dial cord can be pulled as tightly as possible (just before securing the loose end) without stretching the tension spring. This is not an adjustment screw. It is used only for easier dial-cord stringing.
- Rotate tuning-capacitor-drive drum B to its maximum clockwise position, as shown.
- Tie dial cord to ear C (in capacitor-drive drum) as shown in Figure 1. Dial cord goes through slot in drum and is set in the inner groove.
- Thread dial cord around pulleys (as shown) to point D.
- While holding dial cord taut with left hand, rotate the tuning-capacitor-drive drum to its maximum counterclockwise position with the right hand.
- Wrap the end of the dial cord around the body of the machine screw (E) in the hub of the drive drum and tighten. The cord goes under the flat washer.

CAUTION—When securing the end of the dial cord the adjusting screw (A) must be in contact with the screw stop.

Machine screw A is now backed out (turned counterclockwise) to let the spring hold the dial cord under proper tension. The screw must clear the screw stop to allow free movement of the pulleys while providing non-slip drive.

B

INS230

FRONT PANEL MAINTENANCE

1. CLEANING THE DIAL GLASS

(1) Remove the front panel. Disconnect the set from AC power as a precaution. Remove all knobs, but not the pushbuttons. Remove the three hex nuts located at the points occupied by the Volume control, the Selector switch and the Speakers switch. Then lift off the front panel.

(2) Loosen the screws that retain the clips to the dial glass. (When you replace the dial glass, make certain to rest it by placing it firmly against the lower left-hand corner.) Swing the clips aside, and then lift off the glass.

(3) Remove lust with a dry rag. If you wish to clean more thoroughly, use a soap and water solution only; if you use any stronger cleaning agent, you may damage the markings on the glass.

2. REPLACING DIAL LAMPS

First, disconnect the AC power cord as a precaution. Remove the front panel as described above. The lamps are held in place by spring clips and can be removed with the fingers. Replace with a new lamp from your FISHER Dealer (Part Number I-50441-1).

3. REPLACING THE DIAL POINTER LIGHT

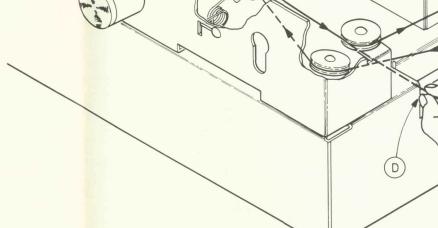
- (1) Remove the top of the metal cabinet, after loosening the screws which fasten it in place.
- (2) Remove the front panel and dial glass as described in the paragraph above. The two wires from the dial

pointer light are connected to two clips on the top chassis, behind the front panel. Remove the wires from the small hook clip on the rear of the pointer base. (See Figure 2.)

- (3) Remove the dial pointer (bulb plus metal guard), by sliding it directly upward, as shown in Figure 2.
- (4) Slide the new dial pointer (Part No. AS 50451-2) upward, while pressing downward on the pointer base, until the pointer reaches its lower limit. The tab on the pointer should mate with the slot on the pointer base.
- (5) Twist the two wires together and slip them through the hook clip on the rear of the pointer base. Be sure to avoid leaving any slack in the wire above the pointer. (See Figure 2.)
- (6) Secure the ends of the two wires to the clips by pressing the tip of the wires over the clips.
- (7) Replace the dial glass, front panel, and cabinet top.

4. REPLACING THE STEREO BEACON LIGHT

- (1) Remove the top of the metal cabinet, after loosening the screws which hold it in place.
- (2) Remove the two wires of the STEREO BEACON lamp from the two clips located atop the chassis, behind the front panel.
- (3) Remove the bulb (Part No. I50461-3) from the cylinder which houses the STEREO BEACON jewel, and replace it with a new bulb.
- (4) Fit the ends of the two wires from the lamp over the clips.
- (5) Replace the cabinet top.



(G)

ADJUSTMENTS

- Slippage of dial cord wrapped around drive shaft F indicates need for increased tension — move tension spring to a higher locating hole.
- If flywheel (G) does not rotate freely and smoothly, move spring to a lower locating hole.

NOTE: Nylon pulleys generally do not need lubrication. If roughness or noise occurs during tuning, silicone or other high-temperature grease may be applied to moving parts. Accumulations of dust should be removed before any lubricant is applied. Often cleaning will eliminate the need for lubrication.

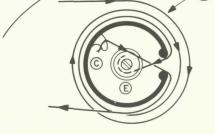
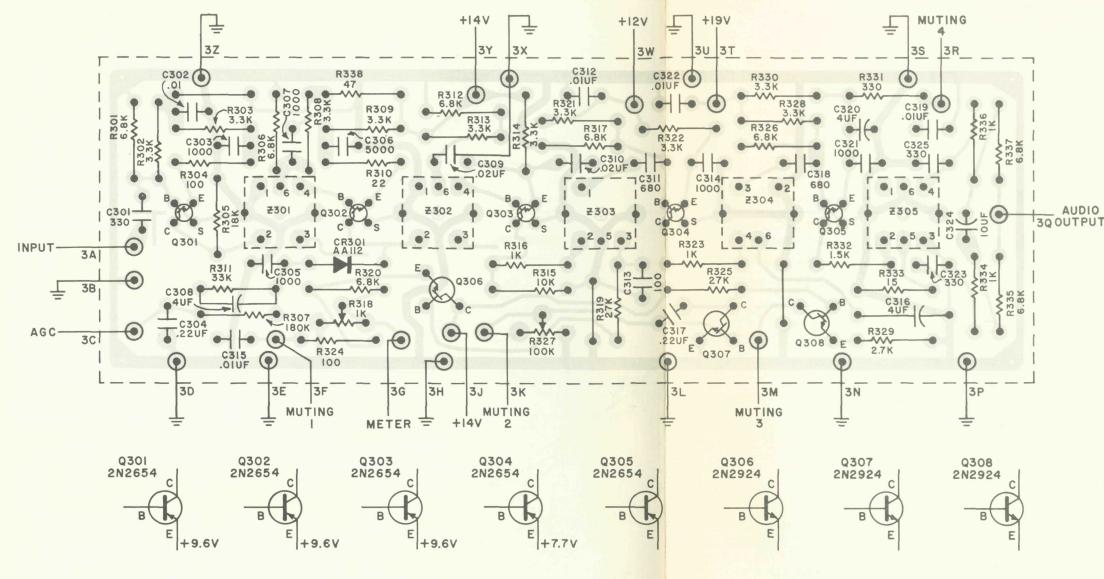


FIGURE 1.

1254 IF AMPLIFIER



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ALIGNMENT INSTRUCTIONS

IF ALIGNMENT (General Maintenance) Set selector switch to FM MONO. MONO pushbutton depressed. HIGH FILTER, LOW FILTER and MUTING switches "OFF" (out position). VOLUME to lowest output (maximum CCW) position.

- 1—Connect sweep generator output to the insulation of wire connected to front-end TP #1. Connect scope input and DC VTVM (through diode probe—Fig. 1) to lead to collector of Q303, and ground.
- NOTE: The connection between the lead of the 1K resistor and the diode probe **must** be as short as possible.
- 2—Adjust top and bottom slugs of Z1 (front end) for maximum gain and a symmetrical curve (Fig. 2). Keep generator output as low as possible.
- 3—Connect scope input to the left or right RCDR output jack. Ratio detector curve should be like that in Fig. 3.

IF ALIGNMENT (After part replacement) Use same switch positions as above.

1—Connect 10.7 mc generator output lead to the collector of Q303. DO NOT use AM or FM modulation.

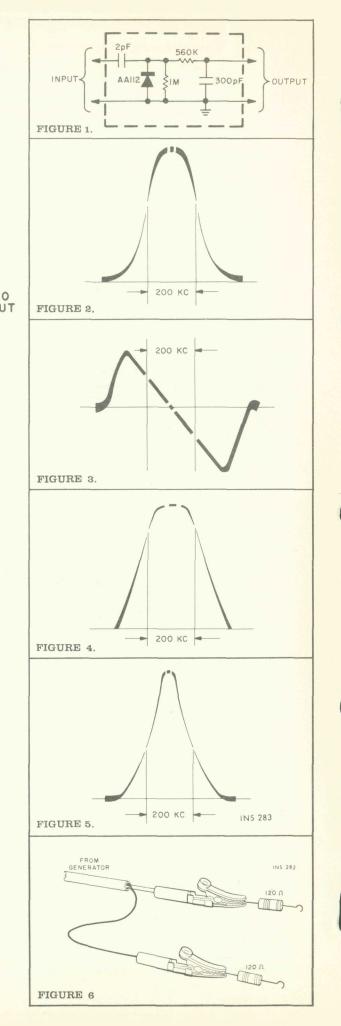
- 2—Connect DC VTVM across C325 (ratio-detector filter). Use 100K resistor in series with each lead — DO NOT ground VTVM.
- 3—Adjust 2303, Z304 bottom cores and Z305 top and bottom cores for maximum DC VTVM reading. Readjust generator output during alignment to keep DC VTVM reading between 4 and 5.5 volts.
- 4—Connect DC VTVM and scope to diode probe (as in Step 1 General Maintenance alignment, above).
- 5—Connect sweep generator to point 3B of IF amplifier board. Adjust top and bottom cores of Z301 and Z302, and bottom core of Z303 for maximum gain and a symmetrical curve. (Figure 2.) Adjust generator output during alignment to keep DC VTVM reading between —0.5 and —2 volts.
- 6—Connect sweep-generator output lead to the insulation of the wire going to TP-1 (front end). Adjust top and bottom cores of Z1 for maximum gain and a symmetrical curve on scope. Generator output must be adjusted during alignment to keep DC VTVM readings between —0.5 and —1.5 volts. IF response curve should now be like that in Figure 4.

7—Connect scope vertical input to point M1 on the IF-amplifier board and adjust the top core of Z303 for maximum gain and curve like that in Figure 5.

FM FRONT-END ALIGNMENT

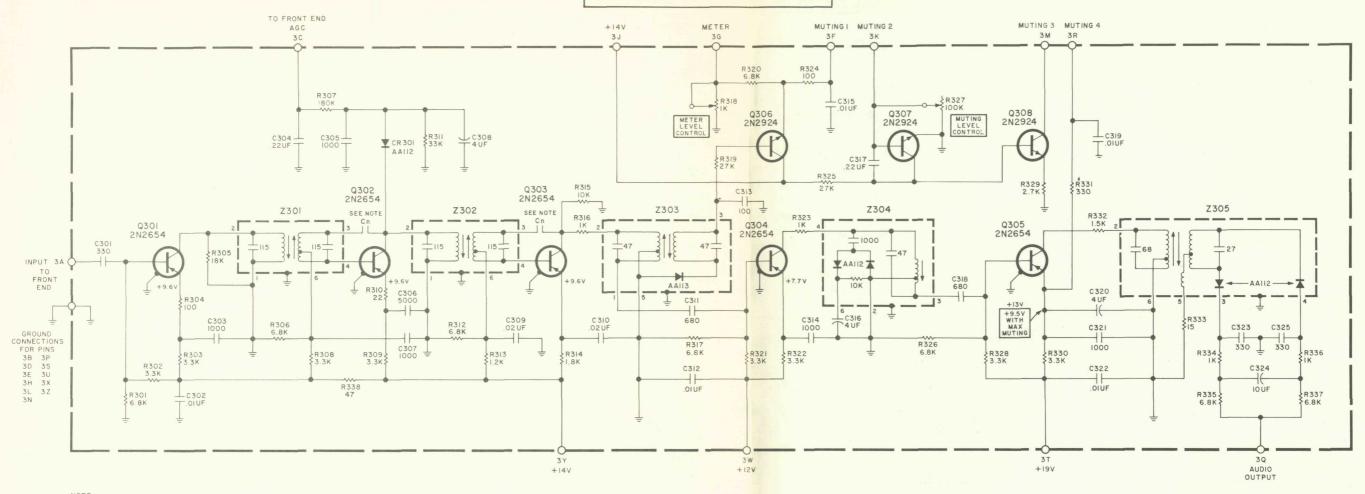
NOTE: This step is not necessary unless the circuitry has been disturbed or components replaced.

- 1—Connect DC VTVM to point M1 on the IF board FMsignal generator (with two 120-ohm composition resistors in series with the leads) to the 300-ohm antenna terminals.
- 2—Set generator and tuner dials to 90 mc. Adjust the oscillator coil (L5) slug first then adjust RF coils (L3 and L4) for maximum VTVM reading.
- 3—Set generator and tuner dials to 106 mc. First adjust the oscillator trimmer (C14) and then the RF trimmers (C5 and C7).
- 4—Repeat steps 2 and 3 several times until calibration is accurate when VTVM reading is maximum. Use as little generator output as possible.
- 5—Set generator and tuner dials to 98 mc. Adjust antenna coil (L2) for maximum DC VTVM reading.



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P1254 IF AMPLIFIER



NOTE: CAPACITORS LABELLED Cn CONSIST OF 2 PARALLEL STRIPS ON THE PRINTED CIRCUIT BOARD.

P1254 AW#2354C

PARTS DESCRIPTION LIST

2N2924		CAPACITORS		C324 C325	Electrolytic, 10uF, 35V Ceramic, 330pF, 10%, 1000V	C50483-2 C50569-1	R323 R323	1K 100	R12DC102J R12DC101J
2N2925	Symbol	Description	Part No.					27K	R12DC273J
	C301 C302	Ceramic, 330pF, 10% 1000V Ceramic, .01uF +80-20%, 1000V	C50569-1 C50570-1	R	ESISTORS AND POTENTIOMETERS			6.8K Potentiometer, 100K, 30%,	R12DC682J
(C303	Ceramic, 1000pF, 20%, 1000V	C50569-4		Deposited carbon in ohms, 5% tolera	ince,		Muting Level Control	R50694-6
((0 0 0))	C304	Mylar .22uF, 10%, 160V	C50575-2		1/8 watt unless otherwise noted.			3.3K	R12DC332J
(IE C B/)	C305	Ceramic, 1000pF, 20%, 1000V	C50569-4		K = Kilohms, M = Megohms.			2.7K	R12DC272J
	C306	Ceramic, 5000pF, 20%, 500V	C50567-2	C 1 1	Di-ti	Part No.		3.3K	R12DC332J
	C307	Ceramic, 1000pF, 20%, 1000V	C50569-4	Symbol	Description		R331	330	R12DC331J
	C308	Electrolytic, 4uF, 35V	C50483-1	R301	6.8K	R12DC682J		1.5K	R12DC152J
	C309	Ceramic, .02uF +80-20%, 100V		R302, 303	3.3K	R12DC332J	R333	15	R12DC150J
	C310	Ceramic, .02uF +80-20%, 100V		R304	100	R12DC101J	R334	1K	R12DC102J
	C311	Ceramic, 680pF, 20%, 1000V	C50579-2	R305	18K	R12DC183J		6.8K	R12DC682J
	C312	Ceramic, .01uF, +80-20%,		R306	6.8K	R12DC682J	R336	1K	R12DC102J
		1000∨	C50570-1	R307	180K	R12DC184J		6.8K	R12DC682J
	C313	Ceramic, 100pF, 10%, N1500,		R308, 309	3.3K	R12DC332J	R338	47	R12DC470J
2N 2654		1000 V	C50568-3	R310	22	R12DC220J			
	C314	Ceramic, 1000pF, 20%, 1000V	C50569-4	R311	33K	R12DC333J		MISCELLANEOUS	
	C315	Ceramic, .01uf, +80-20% 1000V	C50570-1	R312	6.8K	R12DC682J		B	B · · · · ·
	C316	Electrolytic, 4uF, 35V	C50583-1	R313, 314	3.3K	R12DC332J		Description	Part No.
	C3 17	Mylar .22uF, 10%, 160V	C50575-2	R315	10K	R12DC103J		Diode A112	V50260-16
/ ∘B ∘ \	C318	Ceramic, 680pF, 10% 1000V	C50569-2	R316	1K	R12DC102J		Transistor, 2N2654	TR2N2654
(C)	C319	Ceramic, .01uF, +80-20%,		R317	6.8K	R12DC682J	Q304, 305	Transistor, 2N2654	TR2N2654
(E)		1000V	C50570-1	R318	Potentiometer, 1K, 30%,		Q306, 307, 308	Transistor, 2N2924	TR2N2924
0 0_/	C320	Electrolytic, 4uF, 35V	C50483-1		Meter Level Control	R50694-3	Z301, 302	Transformer, IF	ZZ50210-46
SHIELD	C321	Ceramic, 1000pF, 20%, 1000V	C50569-4	R319	27K	R12DC273J	Z303	Limiter Coil	ZZ50210-69
	C322	Ceramic, 01uF, +80-20%, 1000V	C50570-1	R320	6.8K	R12DC682J	Z304	Limiter Coil	ZZ50210-52
	C323	Ceramic, 330pF, 10%, 1000V	C50569-1	R321, 322	3.3K	R12DC332J	Z305	Ratio Detector	ZZ50210-55

249-2 MULTIPLEX DECODER

STEREO-MONO SWITCH

Q401 2N2924

+0.58V B

+20.4V

MULTIPLEX DECODER TESTS

- lacktriangle Modulate FM generator with 19 kc, ± 6.5 kc deviation. (Use external modulation if necessary.)
- Connect the FM generator output to the antenna terminals of the unit under test.
- With the FM generator set for an output of 25 uV at the antenna terminals the stereo indicator should light up. If the generator output is reduced to 5 uV, at the antenna terminals, the indicator light should remain ON.
- Reduce FM generator output to zero and the indicator light should go OFF.
- If the stereo indicator light does not respond properly to the tests above, readjust the trigger control (R401) until the stereo indicator lamp just turns ON with a 4 uV signal applied to the antenna terminals.

ALIGNMENT INSTRUCTIONS PREFERRED

(Using multiplex generator with RF and 19 kc outputs and with 1 kc modulation)

In Table 1, below, a multiplex generator with an RF output is used. This is the better method of alignment since the multiplex circuitry is connected to the tuner with which it will be used. Check the alignment of the IF stages before making multiplex adjustments. Poor IF alignment can make proper multiplex operation im-

This table is based on the FISHER Model 300 multiplex generator. Another alignment procedure, for MPX generators without an RF output, is shown in Table 2.

TEST EQUIPMENT: Multiplex Generator, Audio (AC) Vacuum-Tube Voltmeter (RMS type preferred), Vacuum-Tube Voltohmeter (DC VOM), Oscilloscope (100 kc minimum) with external sweep input.

WARNING: Use only the proper alignment tool to prevent core breakage.

FOR VALUE REFER TO PARTS LIST

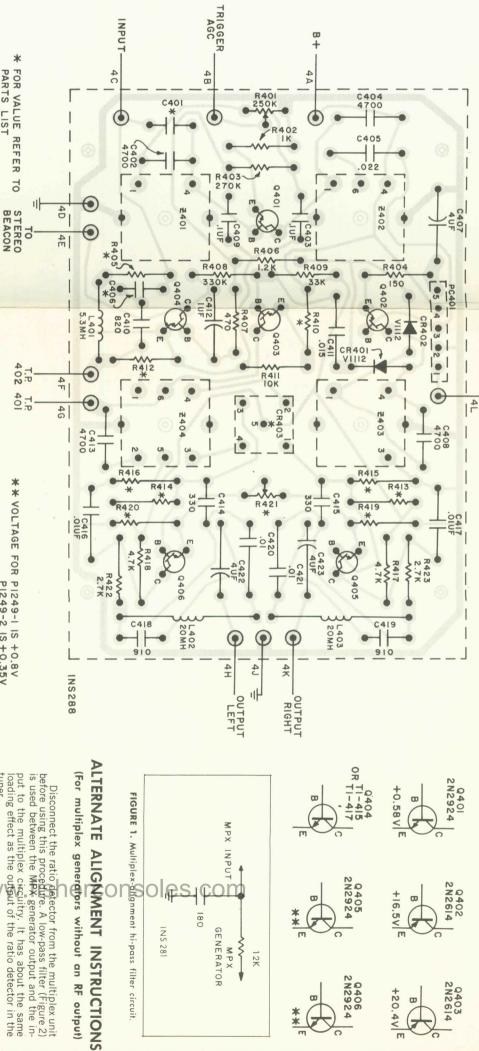


TABLE 2

** VOLTAGE FOR PI249-1 IS +0.8V PI249-2 IS +0.35V

Disconnect the ratio detector from the multiplex unit before using this procedure. A low-pass filter (Figure 2) is used between the MPX generator output and the input to the multiplex circuitry. It has about the same loading effect as the output of the ratio detector in the tuner.

(For multiplex generators without an RF output)

FIGURE 1.

Multiplex-angnment hi-pass filter circuit.

INS 281

081

GENERATOR

MP× 12K

COMPOSITE OUTPUT OF MULTIPLEX GENERATOR CONNECTED TO INPUT OF MP. X DECODER THROUGH LOW-PASS FILTER

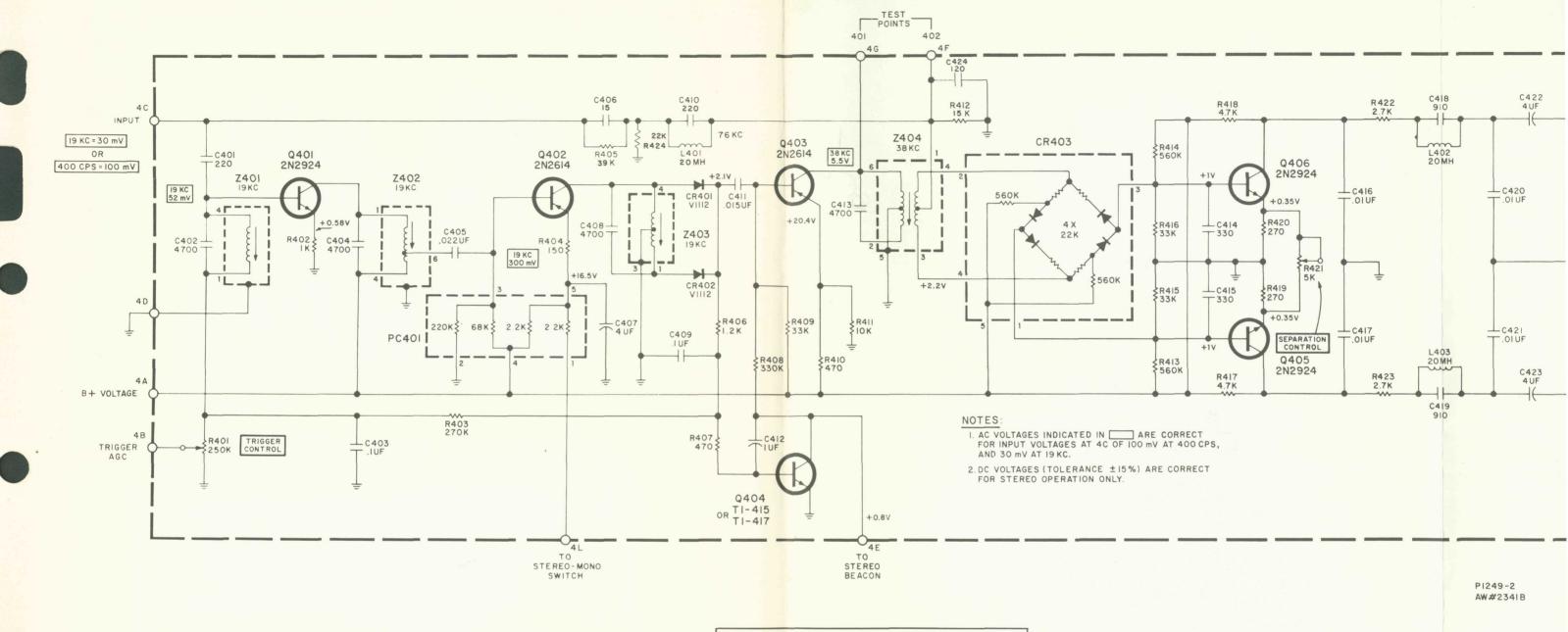
6	5	4	ω	2	_	STEP	
Same as Step 4	Same as Step 4	Composite MPX signal 1 kc on right channel only	Composite MPX signal 1 kc on left channel only	19 kc pilot only	70 to 76 kc.	MODULATION	GENERATOR
300mV	300mV	300mV	300mV	50mV	100mV	(RMS)	LEVEL
Same as Step 5	Audio (AC) VTVM and oscilloscope vertical input to right channel output lug	Same as Step 3	Audio (AC) VTVM and oscilloscope vertical input to left channel output lug (4H)	DC VTVM to TP401	Audio (AC) VTVM input to TP402 with a 10 pF capacitor in series with lead.	CONNECTION	INDICATOR TYPE AND
		MPX Separa- tion Control	Z402	Z401, 402, 403 and 404	1		AL
Minimum reading on Audio (AC) VTVM should be at least 35db below reading obtained in Step 5.	Same Audio (AC) VTVM reading as obtained in Step 3 (±2db); clean 1kc sine wave on scope.	Minimum reading on Audio (AC) VTVM——should be at least 35db below reading obtained in Step 3.	Maximum AC voltage with clean 1 kc sine wave on oscilloscope	Maximum AC voltage (38 kc)	Read minimum AC voltage between 70 and 76 kc.	2	L - G N M E N T

MULTIPLEX-GENERATOR RF OUTPUT CONNECTED TO ANTENNA TERMINALS

TABLE 1

6	C ₁	4	ω	2	1		CTED
Same as Step 4	Same as Step 4	Composite MPX signal 1 kc on right channel only	Composite MPX signal 1 kc on left channel only	19 kc pilot only	70 to 76 kc (connect external audio generator to SCA input of multiplex generator.)	MODULATION	GENERATOR
±75kc	±75kc	±75kc	±75kc	±6.5	±25kc	77 004.	D T C
Same as Step 5	Audio (AC) VTVM and oscilloscope vertical input to right channel output lug (4K)	Same as Step 3	Audio (AC) VTVM and oscilloscope vertical input to left channel output lug (4H)	DC VTVM to TP401	Audio (AC) VTVM input to TP402 with a 10 pF capacitor in series with lead.	CONNECTION	INDICATOR TYPE AND
	1	MPX Separa- tion Control (R421)	Z 402	Z401, 402, 403 and 404	-	ADJUST	ΑL
Minimum reading on Audio (AC) VTVM should be at least 35db below reading i Step 5.	Same Audio (AC) VTVM reading as obtained in Step 3 (±2db); clean lkc sine wave on scope.	Minimum reading on Audio (AC) VTVM——should be at least 35db below reading obtained in Step 3.	Maximum AC voltage with clean 1 kc sine wave on oscilloscope	Maximum AC voltage (38 kc)	Read minimum AC voltage between 70 and 76 kc.	INDICATION	ALIGNMENT
		9					

P 1249-2 MULTIPLEX DECODER

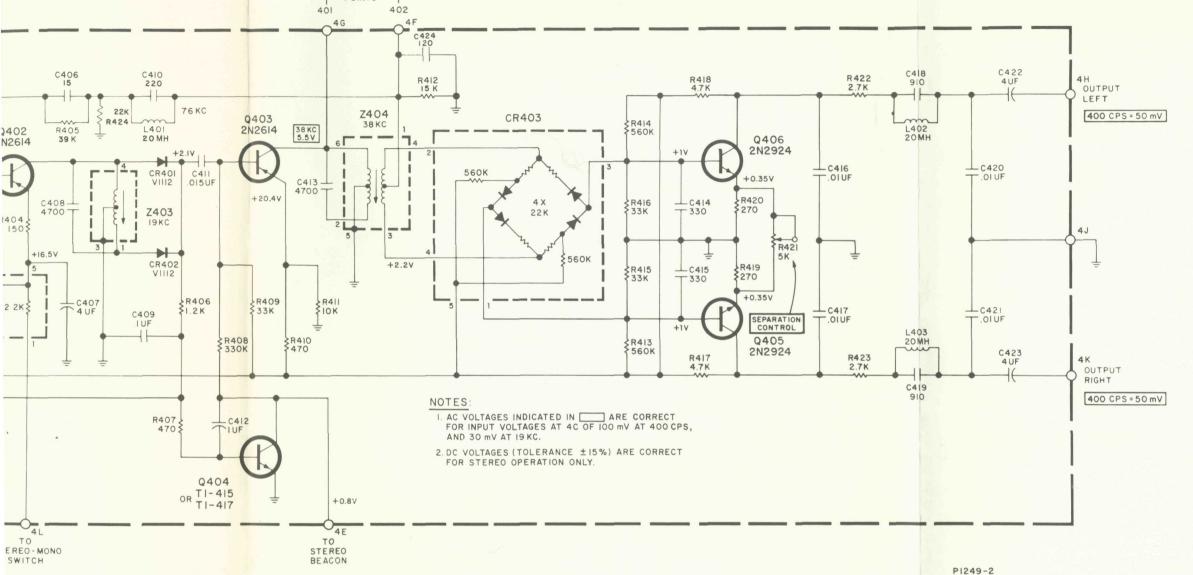


PARTS DESCRIPTION LIST

Reconstruction Designation Processing Prince Dippersonant Prince D

	TI 415 TI 417	2N2924 2N2925	Symbol C401 C401 C402 C403 C404	PB1249-2 CAPACITORS Description Ceramic, 68pF, 5%, N220 Ceramic, 220pF, 5%, N1500 Mica, Silver, 4700pF, 5%, 100 VDC Mylar, 0.1 uF, 20%, 250V Polystyrene, 4700pF, 5%, 33V	Part No. C50568-5 C50568-6 C50571-2 C50635-1 C50636-23 R401	RESISTORS AND POTENTIOMET Deposited carbon in ohms, 5% to 1/8 watt unless otherwise noted. K = Kilohms; M = Megohms Description Potentiometer, 250K ± 30%	lerance,	R419, 420 R421 R422, 423 R424	270K Potentiometer, 5K ± 30%, Separation Control 2.7K 22K MISCELLANEOUS	R12DC271J R50694-5 R12DC272J R12DC223J	Symbol 1 CR1 CR2
INS 305	2N2613 2N2614 B E C	COLOR DOT	C405 C406 C407 C408 C409 C410 C411 C412 C413 C414, 415 C416, 417 C418, 419 C420, 421 C422, 423 C424	Mylar, .022uF, 10%, 100V Ceramic, 15 pF, 10%, 100V Electrolytic, 4uF, 35V Polystyrene, 4700pF, 5%, 33V Mylar, 0.1uF, 20%, 250V Polystyrene, 220 pF, 5%, 33V Mylar, .015uF, 10%, 100V Electrolytic, 1uF, 70V Polystyrene, 4700pF, 5%, 33V Polystyrene, 33pF, 5%, 33V Mylar, .01uF, 5%, 100V Polystyrene, 910 pF, 5%, 33V Mylar, .01uF, 5%, 100V Electrolytic, 4uF, 35V Polystyrene, 220 pF, 5%, 33V	C50574-1	Trigger Control Composition, 1K, 10%, ½W 270K 150 39K 1.2K 470 330K 33K 470 10K 15K 560K 33K	R50694-4 RC20BF102K R12DC274J R12DC151J R12DC393J R12DC471J R12DC334J R12DC333J R12DC471J R12DC333J R12DC471J R12DC103J R12DC153J R12DC564J R12DC333K R12DC472J	Symbol CR401, 402 CR403 L401 L402, 403 Q401 Q402, 403 Q404 Q405, 406 PC401 Z401 Z401 Z402 Z403 Z404	Description Diode 1112 Ring Demodulator Coil, 20 mH Coil, 20mH Transistor 2N2924 Transistor 1T417 Transistor 2N2924 Printed Circuit Transformer 19Kc Transformer 19Kc Transformer 19Kc Transformer 38Kc	Part No. V1112 V50260-23 L50334-2 L50334-6 TR2N2924 TR2N2614 TR9100 TR2N2924 PC50B187-21 ZZ50210-63 ZZ50210-67 ZZ50210-64 ZZ50210-65	F1 11, 2 13 14 15 16 L1 M1 PS1 S2 S3 T1 Q1, 2

P1249-2 MULTIPLEX DECODER __TEST_ POINTS 402



PARTS DESCRIPTION LIST

APACITORS			RE	SISTORS AND POTENTIOMET	TERS	R419, 420 R421	270K Potentiometer, 5K ± 30%,	R12DC271J
	Part No.		D	eposited carbon in ohms, 5% to	lerance,		Separation Control	R50694-5
5%, N220	C50568-5		1/	8 watt unless otherwise noted		R422, 423	2.7K	R12DC272J
, 5%, N1500	C50568-6		K	= Kilohms, M = Megohms		R424	22K	R12DC223J
00 _p F, 5%, 100 VDC								
20%, 250V	C50635-1	Symbol		Description	Part No.			
'00 _p F, 5%, 33V	C50636-23	R401		Potentiometer, 250K±30%			MISCELLANEOUS	
10%, 100 V	C50574-1	11401		Trigger Control	R50694-4			
10%, P100, 1000\		R402		Composition, 1K, 10%, ½W	RC20BF102K	Symbol	Description	Part No.
F, 35V	C50483-1	R403		270K	R12DC274J	CR401, 402	Diode 1112	V1112
'00 _P F, 5%, 33V	C50435-1	R404		150	R12DC151J	CR403	Ring Demodulator	V50260-23
0%, 250 V	C50635-1	R405		39K	R12DC393J	L401	Coil, 20 mH	L50334-2
0 pF, 5%, 33V	C50B636-3	R406		1.2K	R12DC122J	L402, 403	Coil, 20mH	L50334-6
0%, 100 V	C50574-2	R407		470	R12DC471J	Q401	Transistor 2N2924	TR2N2924
F, 70 V	C50483-16	R408		330K	R12DC334J	Q402, 403	Transistor 2N2614	TR2N2614
00pF, 5%, 33V	C50636-23	R409		33K	R12DC333J	Q404	Transistor IT417	TR9100
pF, 5%, 33V	C50636-4	R410		470	R12DC471J	Q405, 406	Transistor 2N2924	TR2N2924
%, 100 V	C50574-1	R411		10K	R12DC103J	PC401	Printed Circuit	PC50B187-21
0 pF, 5%, 33V	C50636-6	R412		15K	R12DC153J	Z401	Transformer 19Kc	ZZ50210-63
, 100V	C50574-1	R413, 414		560K	R12DC564J	Z402	Transformer 19Kc	ZZ50210-67
F, 35V	C50483-1	R415, 416		33K	R12DC333K	Z403	Transformer 19Kc	ZZ50210-64
0 pF, 5%, 33 V	C50B636-8	R417, 418		4.7K	R12DC472J	Z404	Transformer 38Kc	ZZ50210-65

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PARTS DESCRIPTION LIST

CAPACITORS

Symbol	Description	Part No.
C1 C2	Molded, .01 uF, 20%, 600V Electrolytic, 3 section	C2747 C50180-70
	A-50uF, 200V B-50uF, 200V C-50uF, 200V	
C3	Electrolytic, 50uF, 35V	C50483-4
C4	Ceramic, .02uF, +80-20%, 500V	C50089-4
C5 C6	- Deleted - Electrolytic, 200uF, 35V	C50483-7
C7	- Deleted -	
C8	Electrolytic, 1uF, 70V	C50483-16
C9	Electrolytic, 1000uF, 45V	C50180-69
C10	- Deleted - Ceramic, .02uF, +80-20%, 500V	C50089-4
C12	Electrolytic, 4uF, 35V	C50483-1
C13	Ceramic, .02uF, +80-20%, 100 V	C50095-1
C14	Electrolytic, 4uF, 35V	C50483-1
C15	Ceramic, .02uF, +80-20%, 100V	C50095-1
C16, 17, 18, 19	Electrolytic, 4uF, 35V	C50483-1
C20	Electrolytic, 100uF, 25V	C50483-6
C21	Mylar, .01uF, 5%, 100V	C50574-1

RESISTORS

Deposited carbon, in ohms, 5% tolerance, 1/8-watt unless otherwise noted. K=Kilohm, M=Megohm

Symbol	Description	Part No.
R1	Composition, 270, 10%, ½W	RC20BF271K
R2	Composition, 100K, 10%, ½W	RC20BF104K
R3	Composition, 820K, 10%, ½W	RC20BF824K
R4	- Deleted -	
R5	Wirewound, 390, 5%, 2W	RW200W391J
R6	Composition, 200, 10%, ½W	RC20BF221K
R7	470	R12DC471J
R8	Wirewound, 390, 5%, 2W	RW200W391J
R9	560, 5%, 1/3W	R33DC561J
R10	Composition, 202K, 10%, ½W	RC20BF222K
R11	1.5K, 5%, 1/3W	R33DC152J
R12	Composition, 39, 10%, ½W	RC20BF390K
R13	Composition, 6.8K, 5%, 1W	RC30BF682J
R14	Composition, 4.7K, 10%, 2W	RC40BF472K
R15	Glass, 2.7K, 10%, 3W	RPG3W272K
R16	270	R12DC271J
R17	56K	R12DC563J
R18	560, 5%, 1/3W	R33DC561J
R19, 20	56K	R12DC563J
R21	100K	R12DC104J
R22, 23	22K	R12DC223J
R24A, B	Potentiometer, 100K, Dual, Level	
	Control	R50160-148
R25	- Deleted -	
R26, 27	330K	R12DC334J
R28, 29	47K	R12DC473J
R30, 31	4.7K	R12DC472J
R32, 33	1K	R12DC102J
R34, 35	2.7K	R12DC272J
R36	1K	R12DC102J
R37, 38	220K	R12DC224J

MISCELLANEO	US	
Part No.		
SR50253-2	Nameplate Holder	A50557
V50260-24	Muting Indicator Assembly	AS5033 8-1
F950-152	Dress Panel	A 950-109
150441-1	Insert, Dress Panel Screened	
150009-7	(Lower)	AS950-123
150009-8	Insert, Dress Panel Screened	AS950-124
AS50451-3	(Lower)	
150594-1	Knob, Power, Level, Muting	E50562-1
L50066-2	Knob, Tuning	E50566-2
M946-213	Drive Wheel for Variable	E50588
S950 A127	Stereo Beacon Lampholder	
S950A141	Assembly	AS950-157
\$50358-5	Screws, for Cage & Bottom Cover	H50598-7
T950-115	Screw, Dress Panel Mounting	H109S316BBI
TR2N2924	Jack, Tape	J50545
P966-2	Dial Glass	N950-125
P1254	Nameplate Insert (Bird)	N5059 1-1
P1249-2	Nameplate Insert (Professional	
AS50227-1	Series)	N50591-2

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AW#2341B

Symbol

CR1

CR2

11, 2

F1

13

15

L1

S2 S3

Description

Lamp, Dial

Diode, Silicon Fuse, Line 0.4A, 125V

Rectifier, Selenium

Lamp, Stero Beacon Choke, 1 Microhenry

Meter, Tuning

Switch, Muting Switch, Power Transformer, Power Transistor 2N2924 FM Frontend

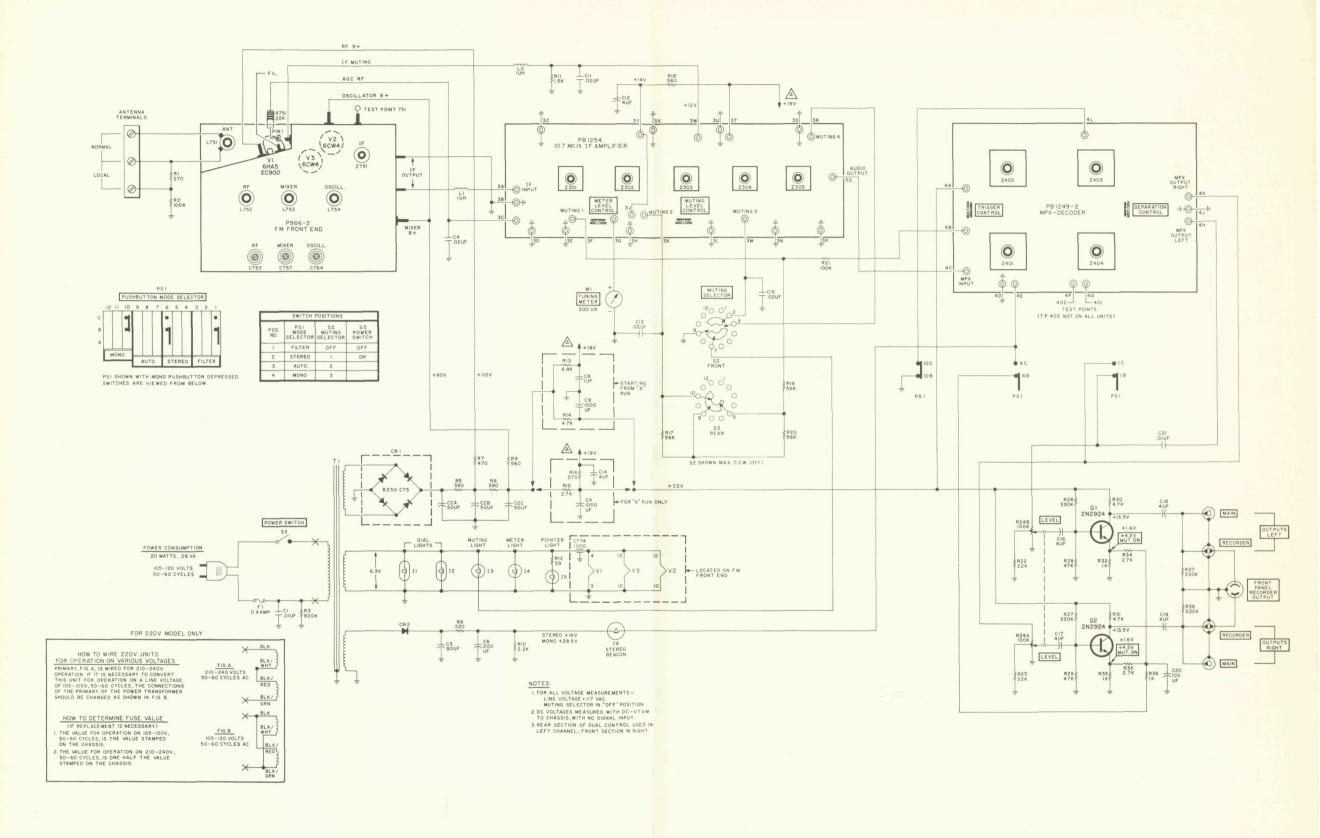
Lamp, Muting Indicator, No. 1847 Lamp, Meter, No. 1847 OF

Lamp, Pointer, part of assembly

Switch, Pushbutton, Mode Selector

Printed Circuit Board I.F. Printed Circuit Board MPX

Dipole Antenna FM

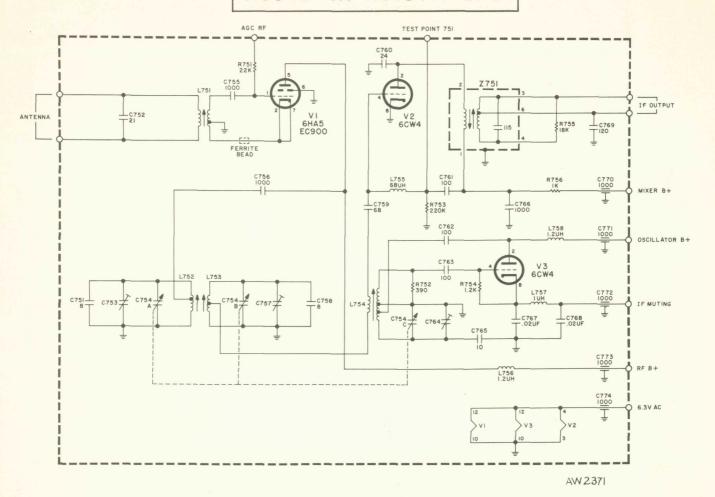


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For instrument-operation information and technical assistance write Richard Hamilton, Customer Service Department, FISHER Radio Corporation, Long Island City, New York 11101.

966-2 FM FRONT END



PARTS DESCRIPTION LIST

CAPACITORS

10% Tolerance for all fixed capacitors, unless otherwise noted or marked GMV (guaranteed minimum value). All capacitors not marked uF are pF (uuf).

Dep
K=k

RESISTORS

Deposited Carbon, in ohms, 5% tolerance 1/8-watt.
K=Kilohms, M=Megohms.

Сара	criors not marked of die pr (oot).		Symbol	Description	Part No.
Symbol	Description	Part No.	R751	22K	R12DC223J
C751	Ceramic, 8, 5%, N10, 1000V	C50070-45	R752	390	R12DC391J
C752	Ceramic 21, 5%, N750, 1000V	C50070-32	R753	220K	R12DC224J
C753	Trimmer	C662-123	R754	1.2K	R12DC122J
C754A, B,	C F. M. Variable	C966C117-1	R755	18K	R12DC183J
C755, 756	Ceramic, 1000, GMV, 500V	C50089-2	R756	1K	R12DC102J
C757	Trimmer	C662, 123			
C758	Ceramic, 8, 5%, NPO, 1000 V	C50070-45			
C759	Ceramic, 68, 5%, N750, 1000V	C50070-35		MISCELLANEOUS	
C760	Ceramic, 24, 5%, N150, 1000V	C50070-8	L751	F. M. Antenna Coil	L966-113
C761	Ceramic, 100, 5%, N1500, 1000√	C50070-19	L752	F. M. R. F. Coil	L1034-113
C762, 763	Ceramic, 100, N1500, 1000V	C50070-6	L753	F. M. Mixer Coil	L996-115
C764	Trimmer	C662, 123	L754	F. M. Oscillator Coil Assembly	AS966-107
C765	Ceramic, 10 ± .5pF, P100, 500V	CC20AJ100D5	L755	Choke, .68 Microhenry	L50066-1
C766	Ceramic, 1000, 1000 V	C50072-3	L756	Choke, 1.2 Microhenry	L50066-3
C767, 768		C50095-1	L757	Choke, 1 Microhenry	L50066-2
C769	Ceramic, 120, N1500, 1000 V	C50070-9	L758	Choke, 1.2 Microhenry	L50066-3
C770, 771,			V1	Tube EC900/6HA5	V-EC900
772, 773,			V2, 3	Nuvistor 6CW4	V-6CW4
774	Ceramic, Feedthru, 1000, GMV	C592-187	Z751	FM IF Transformer	ZZ50210-45



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